



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	417	1787	CRANKSHAFT	1,1		
2	28	30250	KEY, FLYWHEEL DRIVE	1,1		
3	521	1490A 1	CENTER MAIN BEARING ASSEMBLY	2,2		
4	17	20032	DOWEL PIN, CENTER MAIN BEARING	4,4		
5	29	26114	BEARING, NEEDLE-OUTER RACE	112,112		
6		26113	RACE, OUTER (PAIR)	2,2		
7	53	26933	RING, SNAP-OUTER RACE	2,2		
8	17	27732	DOWEL PIN, STEPPED	2,2		
9	10	22968	SCREW, CENTER MAIN BEARING	4,4		
10	11	20184	NUT, BEARING CLAMPING SCREW	4,4		
11	527	1932A 2	MAIN BEARING ASSEMBLY, VALVE			
12	17	20032	DOWEL PIN, MAIN BEARING	30,30		
13	10	25313	SCREW, MAIN BEARING CLAMPING	6,6	ON EARLIER MERC 800E ENGINE	
--	11	29469	NUT, MAIN BEARING CLAMPING SCREW	6,6	ON EARLIER MERC 800E ENGINE	
14	34	30303A 1	REED SET, MATCHED-MAIN BEARING	3,3		
15	34	20053	REED STOP, MAIN BEARING	12,12		
16	12	26014	WASHER, REED STOP MOUNTING	12,12		
17	10	20055	SCREW, REED STOP MOUNTING	12,12		
--	11	29469	NUT, REED STOP MOUNTING SCREW	12,12		
18	729	1948A 4	PISTON AND PISTON PIN ASSEMBLY	6,6		
19	40	30002	LOCK RING, PISTON PIN	12,12		
20	39	30587A12	RING, PISTON	12,12		
21	611	1747A 3	CONNECTING ROD AND CAP ASSEMBLY	6,6		
22	10	20060	SCREW, CONNECTING ROD	12,12		
23	11	20061	NUT, CONNECTING ROD SCREW	12,12		
24	29	38586	BEARING, NEEDLE-CRANKPIN	180,180		
25	29	39656	BEARING, NEEDLE-PISTON PIN	150,150		
26	12	29681	WASHER, NEEDLE LOCATING	12,12		
--	729	1949A 1	PISTON AND PISTON PIN ASSEMBLY	6,6	OVERSIZE PISTONS AND RINGS	
--	39	30704A12	RING, PISTON (.015 OVERSIZE)	12,12	OVERSIZE PISTONS AND RINGS	